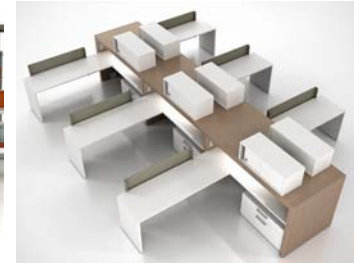


# Product Environmental Data Sheet

Product Name: Patterns Architectural System  
 Product Category: Furnishings



## Recycled Content (typical 6-pack configuration)

	<u>Material Weight</u>	<u>Post-Consumer Recycled Content</u>	<u>Pre-Consumer Recycled Content</u>
Particleboard	1800 lbs. (80%)	0000 lbs.	1693 lbs.
Steel	0203 lbs. (9%)	0050 lbs.	0013 lbs.
Wood veneer	0190 lbs. (8%)	0000 lbs.	0000 lbs.
Plastic	0020 lbs. (1%)	0000 lbs.	0000 lbs.
Other materials	0043 lbs. (2%)	0000 lbs.	0019 lbs.
<b>Total</b>	<b>2256 lbs. (100%)</b>	<b>0050 lbs. (2%)</b>	<b>1725 lbs. (77%)</b>

Total Recycled Content = (50 lbs. + 1725 lbs.) / 2256 lbs. = 79 %

## Recyclability

- The steel and aluminum components used in Patterns are 100% recyclable.
- The polyethylene film, corrugated cardboard and wood packaging materials used on Patterns are all readily recyclable.

## Materials

- Patterns is free of hexavalent chrome, CFC's, and PBDE's.
- The composite wood core material used in Patterns is made from 100% pre-consumer recycled wood fibers.
- Forest Stewardship Council (FSC) certified wood materials may be available for Patterns on a special order basis. Chain of Custody Certificate: SCS-COC-00677

## Certifications



Patterns is in the process of being Greenguard certified as low emitting furnishings  
 Certification #: TBD

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## Manufacturing

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Location of Manufacture: Haworth manufacturing plants in and around Holland, Michigan

- No ozone depleting substances (ODS's) are used in the manufacturing process.
- Patterns wood components are processed with the EcoShield™ finish system. This UV cured water borne stain and polyurethane top coat system virtually eliminates VOC emissions and provides an exceptionally durable and beautiful finish.

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## Corporate Commitment

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- First annual Corporate Sustainability Report published in 2006.
- Corporate Environmental Management System ensures that environmental considerations are included in decision making.
- Long term objectives established for:

Sustainable Product & Workspace Design	
Green Transportation	Energy Management
Zero Waste and Emissions	Sustainable Buildings and Sites
Social Responsibility	Stakeholder Engagement

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## Contact Information

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### Product Support

Visit [www.haworth.com](http://www.haworth.com) or click [here](#) to find a Haworth dealer near you.

### Environmental Issues

Mark Bonnema  
Sr. Design for Environment Engineer  
(616) 393-1301  
[mark.bonnema@Haworth.com](mailto:mark.bonnema@Haworth.com)